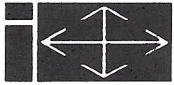


DR. RALPH DERRA

Öffentlich bestellter und vereidigter  
Sachverständiger für Verpackungsmaterialien, Boden- und Luftanalysen

**ISEGA - Forschungs-  
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4 November 2014  
Dr. Dr/be-kr

**UNBEDENKLICHKEITSERKLÄRUNG  
CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE**

eingetragen  
registered no.  
registré

38911 U 14

für Firma  
for Messrs  
pour MM

Sihl GmbH  
Kreuzauer Straße 33  
52355 Düren  
Germany

Produkt  
Product  
Produit

ENDURO Ice 80

The product manufactured by the company mentioned above is a paper/film/paper-laminate which is used for food packaging, for example pralines, chocolate and tea bags, but also for the packaging of cosmetics and cigarettes.

It was examined by us according to the

"Methoden zur Untersuchung von Papieren, Kartons und Pappen für Lebensmittelverpackungen", Stand 2008, entsprechend der Vorschrift Nr. 80.56 in der Amtlichen Sammlung von Untersuchungsverfahren nach § 64 des Lebensmittel- und Futtermittelgesetzbuchs - LFGB,

("Methods for testing papers and boards for food packaging", state of 2008, corresponding to the method no. 80.56 within the Official Collection of Test Methods according to § 64 of the Foodstuffs and Animal Feed Code - LFGB),

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for the used raw materials, fabrication additives and special paper finishing agents as well as for the release of substances which might endanger health.

The product is in compliance with the rules of the

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC, Official Journal of the European Union L 338/4 of 13.11.2004, modified by app. no. 5.17 of the regulation (EC) No 596/2009 of 18 June 2009, Official Journal of the European Union L 188 of 18 July 2009, article 3,

as well as of the

Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch (Lebensmittel- und Futtermittelgesetzbuch - LFGB) in der Fassung der Bekanntmachung vom 3. Juni 2013 (BGBl. I S. 1426), zuletzt geändert durch Artikel 4 Absatz 20 des Gesetzes vom 7. August 2013 (BGBl. I S. 3154), §§ 30 und 31,

(Foodstuffs, Consumer Goods and Animal Feed Code (Foodstuffs and Animal Feed Code - LFGB) in the version of the notification of 3 June 2013 (BGBl. p. 1426), last amendment by article 4 section 20 of the law of 7 August 2013 (BGBl. I p. 3154), §§ 30 and 31),

and is approved according to the

Deutsche Empfehlung XXXVI zur gesundheitlichen Beurteilung von Materialien und Gegenständen für den Lebensmittelkontakt im Rahmen des Lebensmittel- und Futtermittelgesetzbuches, 34. Mitteilung, Bundesgesundheitsblatt 10, 14 (1967), einschließlich 216. Mitteilung, Bundesgesundheitsblatt 57, 1128-1130 (2014), Stand vom 1.6.2014,

(German Recommendation XXXVI for the health-related evaluation of materials and objects for the contact with foodstuffs in the frame of the Foodstuffs and Animal Feed Code, 34<sup>th</sup> memorandum, Bundesgesundheitsblatt 10, 14 (1967), including the 216<sup>th</sup> memorandum, Bundesgesundheitsblatt 57, 1128-1130 (2014), state of 1 June 2014).

Thus the paper/film/paper-laminate grade ENDURO Ice 80 according to the sample material submitted may be used safely for food packaging, for example pralines, chocolate and tea bags. It may stand in direct contact with dry, moist and fatty foodstuffs. Additionally, the product may be used safely for the packaging of cosmetics and cigarettes.

This certificate of compliance has a validity of 2 years and consists of 3 pages.



Staatlich anerkannter Sachverständiger  
zur Untersuchung der Gegenproben von  
Verpackungsmitteln aus Papier, Pappe,  
Kunststoffen, Glas, Weißblech und  
sonstigen Metallverpackungen auf ihre  
lebensmittelrechtliche Unbedenklichkeit

*Ralph Derra*  
(Behrendt)  
Officially certified  
and authorized food  
chemist

The translation of the above stamps is given on page 3.  
La traduction des estampilles est donnée en page 3.



**Staatlich anerkannter Sachverständiger zur Untersuchung der Gegenproben von Verpackungsmitteln aus Papier, Pappe, Kunststoffen, Glas, Weißblech und sonstigen Metallverpackungen auf ihre lebensmittelrechtliche Unbedenklichkeit**

Dr. Ralph Derra

Authorized expert for the analyses of packaging materials, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse des matériaux d'emballage, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

State registered expert for the analysis of contrasting samples of packaging materials of paper, board, plastics, glass, tin plate and other metallic packaging materials as to their suitability for use with foodstuffs.

Expert public pour l'étude du control des contre-échantillons d'emballages de papier, cartons, plastiques, verre, fer-blanc et d'autres emballages métalliques concernant leur conformité alimentaire.



Dr. Ralph Derra

Authorized expert for the analyses of soil and air, attested by the Aschaffenburg Chamber of Industry and Commerce.

Expert autorisé pour l'analyse du sol et de l'air, assermenté par la Chambre d'Industrie et de Commerce d'Aschaffenburg.

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Die Rücklagen des untersuchten Materials werden bei der Gutachterstelle verwahrt.  
A file sample of the tested material is kept at the expert's office.  
Réserve du matériel analysé est gardée au bureau de l'expert.



Sihl GmbH · Postfach 10 17 46 · D-52317 Düren

The consistent high quality of all our products is our ultimate goal. Our quality management system enables batch traceability at any time for all products, back to our suppliers and the raw material batches. We confirm this with certifications in accordance with ISO 9001.

The above certificate of compliance, issued by ISEGA GmbH (Aschaffenburg), is based on tests of production samples and assessment of the used raw materials. This compliance is re-evaluated on a regular basis. We ensure that only raw materials, mixtures and intermediates, which correspond to this certificate, will be used.

In co-operation with you as a customer, we can develop and guarantee more specific quality criteria, e.g. compliance with good manufacturing practice according to EU 1935/2004 and 2023/2006 EU. Customer audits are welcome.

However, we have to point out that in accordance with applicable legislation, the supplier to the market has the ultimate responsibility for ensuring that the finished package enables compliance with the applicable specific migration limits, does not endanger human health, does not bring about unacceptable changes in the composition of the food, and does not bring about a deterioration in the organoleptic characteristics thereof.

Further processing of the products supplied by Sihl will affect the suitability for food contact. Processing like gluing or printing, will modify the product delivered by Sihl in a way which is beyond control of Sihl. Therefore, Sihl cannot give any kind of warranty or take any kind of responsibility or liability concerning the suitability and conformity of the finished package.

The certificate of compliance is based on the current quality level.

We reserve the right to technical changes as part of our continual product development.

The information given in the certificate should not be considered as binding quality descriptions or as assurance of a specific intended use. Written confirmation by Sihl is required.

Please contact us before placing your order.